

Data Sheet for the Layout

Please fill out a separate copy of this data sheet for each application or for each work station

JVM Industries GmbH

Feldheider Straße 76-78
 40699 Erkrath (Deutschland)
 Telephone: +49 (0) 2104 -3 56 78
 +49 (0) 2104 -3 65 61
 Telefax: +49 (0) 2104 -3 39 30
 e-mail: Info@JVM-Industries.de
 Internet: http://www.JVM-Industries.de

Company / Plant	Date
Contact person	Telephone No.
Department	Telefax No.
Place / Country	

Name of line / type / manufacturer :

Precise description of work station :

Roll currently in use :

Roll not yet existing

Name :		Drawing No. :	
Function :		Driven : <input type="checkbox"/> Yes <input type="checkbox"/> No	Motor power : kW
Coating : <input type="checkbox"/> Rubber <input type="checkbox"/> Polyurethane <input type="checkbox"/> Other :		Coating thickness : mm	Shore hardness(A) : °
Roll outer Ø : mm	Shaft / core Ø : mm	avg. operation time up to regrind :	
Face length : mm	Bearing journal Ø : mm	average regrinds possible :	
Overall length : mm	Lgth.betw.bearings : mm	avg. total operation time up to new coating :	
Remarks :			

Which material will be processed :

Processed into :

Parameters of material / line :

<input type="checkbox"/> Aluminium	<input type="checkbox"/> Coil
<input type="checkbox"/> Copper	<input type="checkbox"/> Sheets
<input type="checkbox"/> Brass	<input type="checkbox"/> Cold strip
<input type="checkbox"/> Steel	<input type="checkbox"/> Hot strip
<input type="checkbox"/> Stainl.Steel	Material edges
<input type="checkbox"/> Other :	<input type="checkbox"/> Trimmed
	<input type="checkbox"/> Untrimmed
Strip/sheet temperature: °C	

<input type="checkbox"/> Strip
<input type="checkbox"/> Slit strip
<input type="checkbox"/> Foil
<input type="checkbox"/> Sheets
<input type="checkbox"/> Tubes, Pipes
<input type="checkbox"/> Sections
<input type="checkbox"/> Other :

Speed :	min.	m/min	max.	m/min
Width :	min.	mm	max.	mm
Thickness :	min.	mm	max.	mm

Solution (chemical substance / composition) :

Name :	pH range :
	Temperature
Safety data sheet available	normal : °C
<input type="checkbox"/> Yes (please attach) <input type="checkbox"/> No	max. : °C

Existing (squeeze) station :

New station (application)

Contact / "nip" pressure present : Kp/cm	Available system pressure min. : bar max. : bar	Adjustment <input type="checkbox"/> hydraulic <input type="checkbox"/> pneumatic <input type="checkbox"/> mechanical*	*if mech. adjust. <input type="checkbox"/> electro-mech. <input type="checkbox"/> screw <input type="checkbox"/> elbow lever	Type of cylinders <input type="checkbox"/> double acting <input type="checkbox"/> single acting <input type="checkbox"/> diaphragm
min. : Kp/cm	<input type="checkbox"/> variable setting			
max. : Kp/cm	<input type="checkbox"/> controllable/display			
Cylinders per roll : piece		Piston Ø : mm		
Connection type <input type="checkbox"/> serial <input type="checkbox"/> parallel		Piston rod Ø : mm		

JVM requests a drawing of the currently used roll and of the installation area, to provide a quotation

Remarks :

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